

### Ground Fixed

Freechimes
Diatonic
Symphony
Page 1 of 4



#### Components:





M6x20mm Secure Screw X6



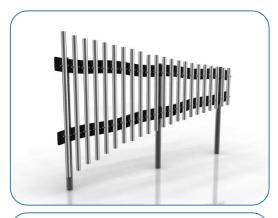
M8x40mm Secure Screw X10



M8 Lock Washer X10



## Installation Instructions







Metric Conversion: 600mm/24" 850mm/33" 1.5m/59"



Weight of heaviest part 18kg (Freechimes Left Panel)

1. Carefully lay 3 x legs on a level surface and check distance between each leg is equal. Join together the 2 parts of the symphony. Line up pre drilled holes in the backboards with the legs and ensure the instrument is aligned square with the legs. Fix in place using M8x40mm screws supplied (see installation guide)

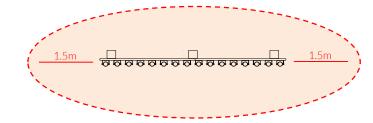


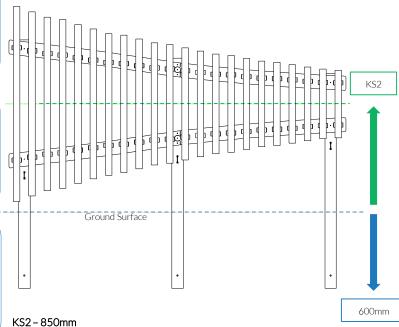
3. Carefully raise the instrument from the ground with legs attached and locate (lower) legs into holes making sure they are vertical and level prior to concreting in place.

4. Once happy with location and levels, fill holes using rapid hardening concrete. Be sure to compact concrete around legs and leave to dry according to manufactures guidelines

**5**. Beaters can be fixed to Stainless Steel posts with fixings provided

Install Instrument with 1.5m free space (from widest point) around it.







Pair Small Ground Fix
Beaters X3 Components:







# Assembly Guide PPFREC



# Ground Fixed

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## Components:



M6x20mm Secure Screw X6

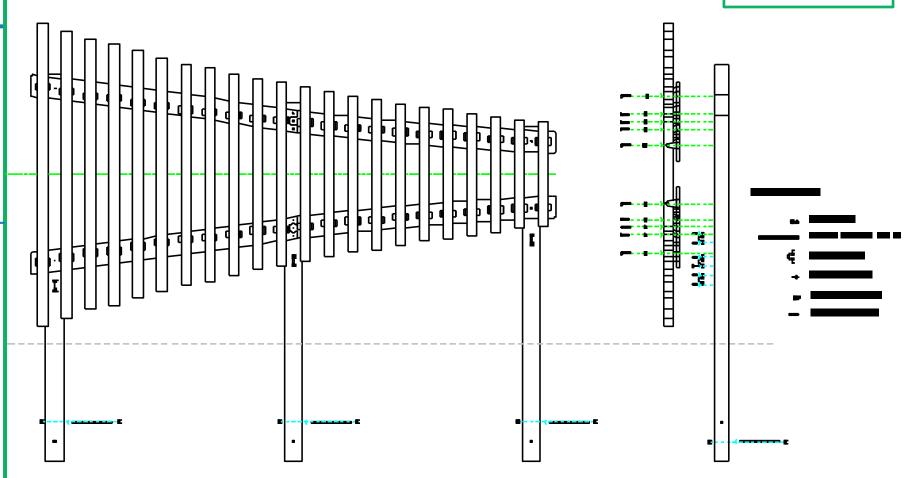


M8x40mm Secure Screw X10



M8 Lock Washer X10









### Ground Fixed

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#### Components:



M10x200mm BZP Bar X4

**8** 

M10BZPNut X8

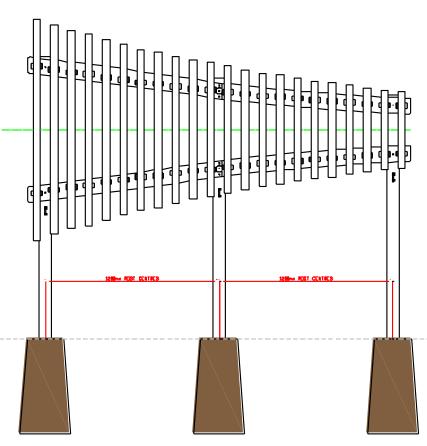
Metric Conversion: 50mm/ 2" 250mm/ 10" 350mm/ 14" 600mm/ 24" 650mm/ 26" 1200mm/ 3ft 11 1/4



# Ground Fix Installation

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Carefully lay 3 x legs on a level surface. Line up pre drilled holes in the backboards with the legs and ensure the instrument is aligned square with the legs. Fix in place using M8x40mm screws supplied



Excavate 3 holes with a 250 mm diameter tapering down to 350 mm diameter and 650 mm depth

2



## Ground Fix Installation

Foundations should not present a hazard. These foundations are recommended as a guide, for more information on foundation details for various surface see Part 7 of BS EN 1176.

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#### Components:

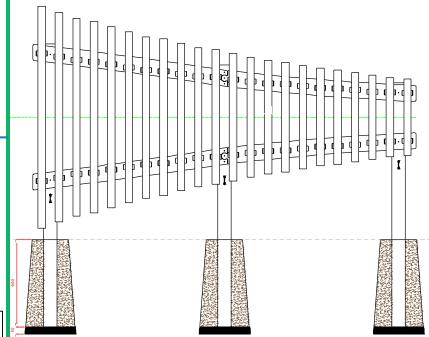


M10x200m BZP Bar X4

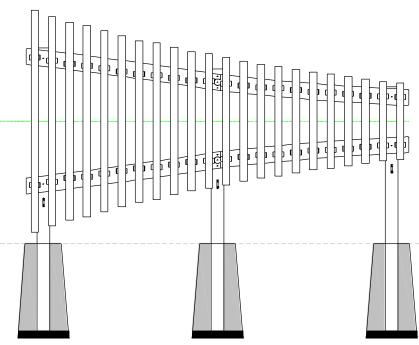


M10 BZP Nut X8

Metric Conversion: 50mm/ 2" 250mm/ 10" 350mm/ 14" 600mm/ 24" 650mm/ 26" 1200mm/ 3 ft 11 <sup>1</sup>/<sub>4</sub>"







Fill holes with fast drying concrete to manufacturers specifications. If posts protrude above instrument they can be cut down

