

# Installation Instructions



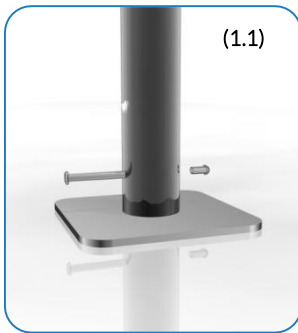
Surface Fixed  
Emperor Chimes  
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Instrument Components:

Emperor Chimes are pre-assembled

Metric Conversion:  
100mm/ 4"  
1.5m/ 59"  
1785mm/ 70"  
2490mm/ 98"



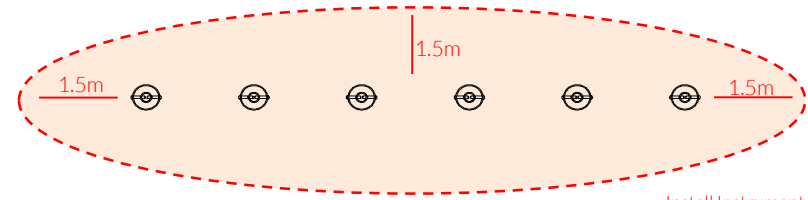
Weight of heaviest part 25kg (XL Chime)

1. Attach Surface Fixing plates to the base of each chime (1.1) (See Surface Fix Plate Installation Sheet)

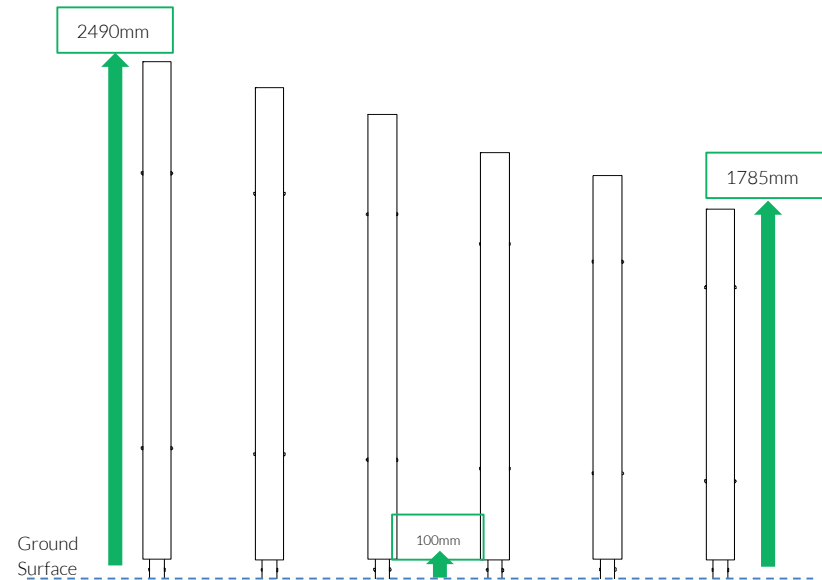
2. Locate Chimes to desired location and mark holes to fix to desired surface.

4. Fix to Surface using recommended ground anchors not supplied

5. Make sure all fixings are covered and secure using cover caps provided




Install Instrument with 1.5m free space (from widest point) around it.



Played with hands

Surface Fix Components:

 x6  
M10x50 Security Screw

 x6  
M10 Barrel Nut

 x24  
2 Part Cover Cap

117 Kg

# Surface Fix Plate Installation

Tools:

 x2  
TX 45 Driver Bit

Ground Fixed  
Emperor Chimes  
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Components:



M10 Barrel Nut



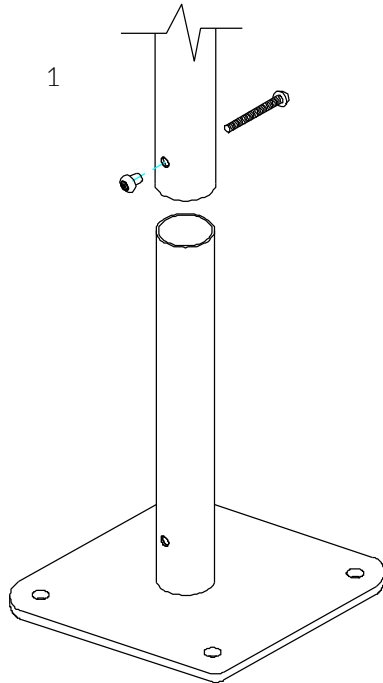
M10x50 Security Screw



2 Part Cover Cap

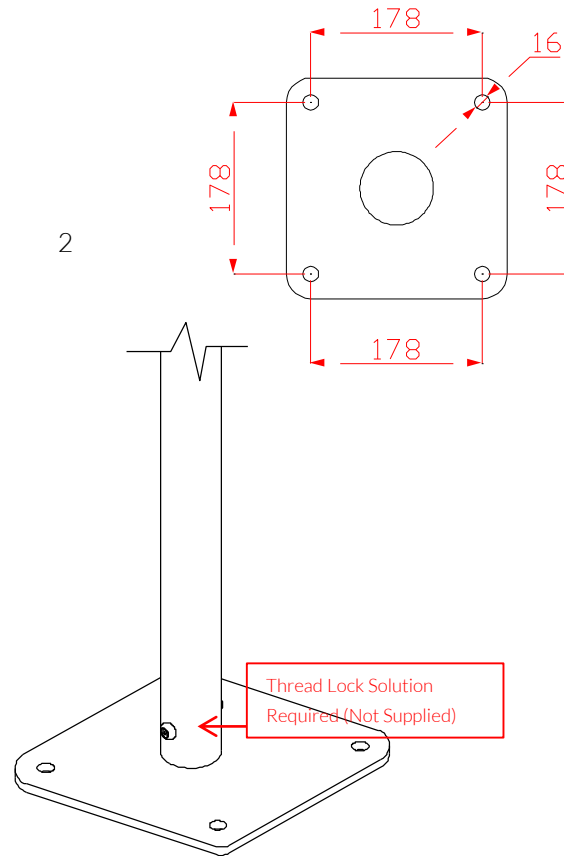
Thread Lock Solution  
Required (Not Supplied)

1



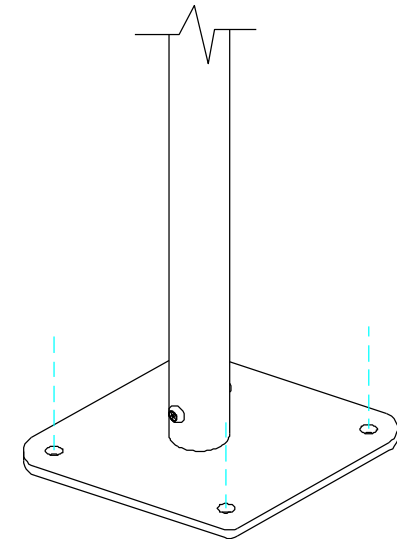
Locate the Surface fix Plate into the leg of the instrument.

2



Fix instrument to Surface fix plate using M10 bolt and Barrel Nut and use **thread locking solution** to prevent fixings working loose.

3



Fix Surface Plate to the ground surface **Ground Anchors Not provided** cover fixings with caps provided

Repeat Parts 1-3 for all 6 chimes



MADE IN  
BRITAIN

BSEN 1176